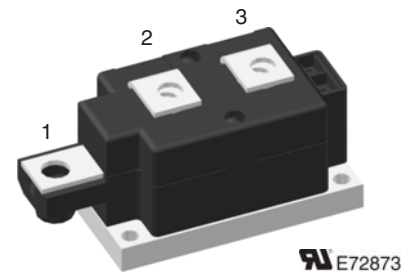
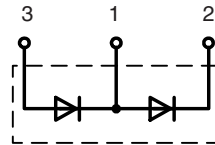


# High Power Diode Modules

$I_{FRMS} = 2 \times 450 \text{ A}$   
 $I_{FAVM} = 2 \times 270 \text{ A}$   
 $V_{RRM} = 1200\text{-}2200 \text{ V}$

$V_{RSM}$ V	$V_{RRM}$ V	Type
1300	1200	MDD 255-12N1
1500	1400	MDD 255-14N1
1700	1600	MDD 255-16N1
1900	1800	MDD 255-18N1
2100	2000	MDD 255-20N1
2300	2200	MDD 255-22N1



Symbol	Conditions	Maximum Ratings	
$I_{FRMS}$	$T_{VJ} = T_{VJM}$	450	A
$I_{FAVM}$	$T_C = 100^\circ\text{C}; 180^\circ \text{ sine}$	270	A
$I_{FSM}$	$T_{VJ} = 45^\circ\text{C}; V_R = 0$	$t = 10 \text{ ms (50 Hz)}$	9500 A
		$t = 8.3 \text{ ms (60 Hz)}$	10200 A
	$T_{VJ} = T_{VJM}; V_R = 0$	$t = 10 \text{ ms (50 Hz)}$	8400 A
		$t = 8.3 \text{ ms (60 Hz)}$	9000 A
$\int i^2 dt$	$T_{VJ} = 45^\circ\text{C}; V_R = 0$	$t = 10 \text{ ms (50 Hz)}$	451 000 $\text{A}^2\text{s}$
		$t = 8.3 \text{ ms (60 Hz)}$	437 000 $\text{A}^2\text{s}$
	$T_{VJ} = T_{VJM}; V_R = 0$	$t = 10 \text{ ms (50 Hz)}$	353 000 $\text{A}^2\text{s}$
		$t = 8.3 \text{ ms (60 Hz)}$	340 000 $\text{A}^2\text{s}$
$T_{VJ}$		-40...+150	$^\circ\text{C}$
$T_{VJM}$		150	$^\circ\text{C}$
$T_{stg}$		-40...+125	$^\circ\text{C}$
$V_{ISOL}$	50/60 Hz, RMS	$t = 1 \text{ min}$	3000 V~
	$I_{ISOL} \leq 1 \text{ mA}$	$t = 1 \text{ s}$	3600 V~
$M_d$	Mounting torque (M6)	4.5-7/40-62	Nm/lb.in.
	Terminal connection torque (M8)	11-13/97-115	Nm/lb.in.
Weight	Typical including screws	750	g

### Features

- International standard package
- Direct copper bonded  $\text{Al}_2\text{O}_3$ -ceramic with copper base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered E 72873

### Applications

- Supplies for DC power equipment
- DC supply for PWM inverter
- Field supply for DC motors
- Battery DC power supplies

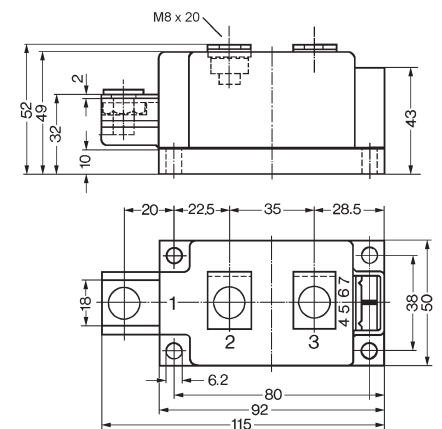
### Advantages

- Simple mounting
- Improved temperature and power cycling
- Reduced protection circuits

Symbol	Conditions	Characteristic Values	
$I_{RRM}$	$T_{VJ} = T_{VJM}; V_R = V_{RRM}$	30	mA
$V_F$	$I_F = 600 \text{ A}; T_{VJ} = 25^\circ\text{C}$	1.4	V
$V_{T0}$	For power-loss calculations only	0.8	V
$r_T$	$T_{VJ} = T_{VJM}$	0.6	$\text{m}\Omega$
$R_{thJC}$	per diode; DC current per module	0.140	K/W
		other values	0.07 K/W
$R_{thJK}$	per diode; DC current per module	0.18	K/W
		see MCC 255	0.09 K/W
$Q_S$	$T_{VJ} = 125^\circ\text{C}; I_F = 400 \text{ A}; -di/dt = 50 \text{ A}/\mu\text{s}$	700	$\mu\text{C}$
$I_{RM}$		260	A
$d_S$	Creeping distance on surface	12.7	mm
$d_A$	Creepage distance in air	9.6	mm
$a$	Maximum allowable acceleration	50	$\text{m/s}^2$

Data according to IEC 60747 and refer to a single diode unless otherwise stated.

### Dimensions in mm (1 mm = 0.0394")



Optional accessories for modules  
 Keyed Gate/Cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red  
 Type ZY 180 L (L = Left for pin pair 4/5) } UL 758, style 1385,  
 Type ZY 180 R (R = Right for pin pair 6/7) } CSA class 5851, guide 460-1-1

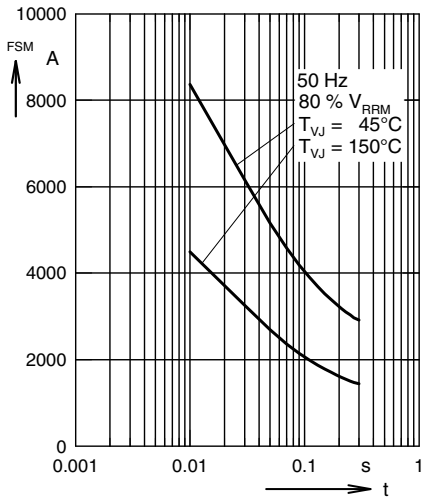


Fig. 1 Surge overload current  
 $I_{FSM}$ : Crest value, t: duration

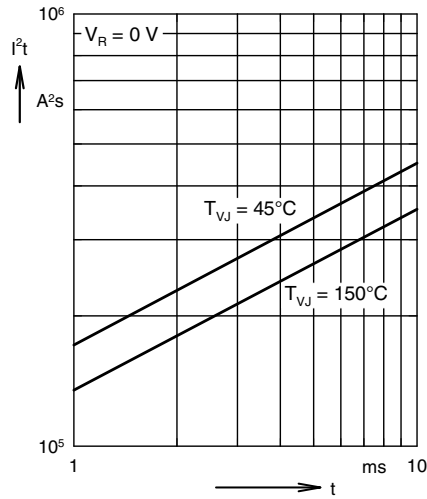


Fig. 2  $I^2t$  versus time (1-10 ms)

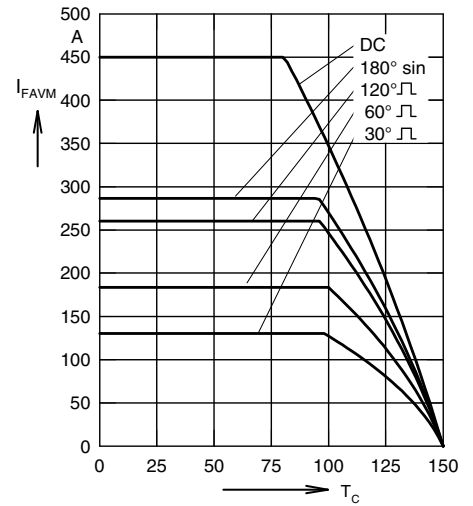


Fig. 3 Maximum forward current at case temperature

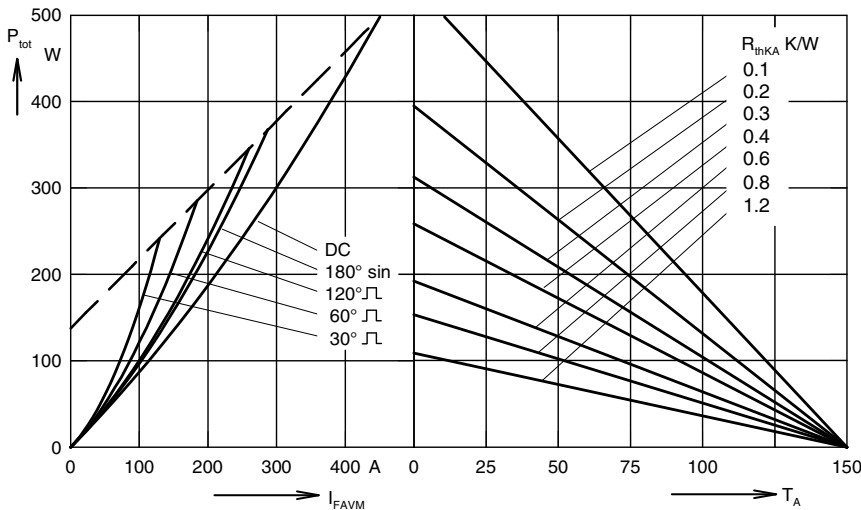


Fig. 4 Power dissipation vs. forward current and ambient temperature (per diode)

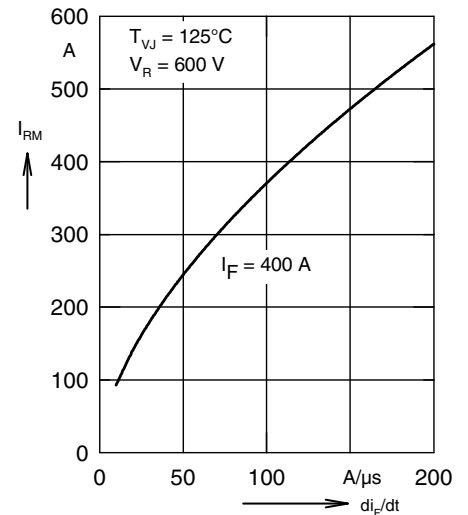


Fig. 5 Typ. peak reverse current  $I_{RM}$  versus  $-di_F/dt$

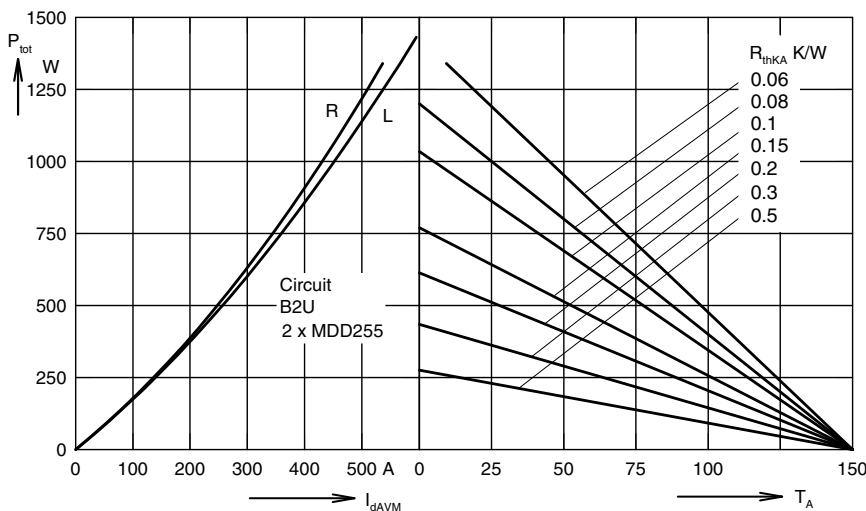


Fig. 6 Single phase rectifier bridge: Power dissipation vs. direct output current and ambient temperature  
 R = resistive load, L = inductive load

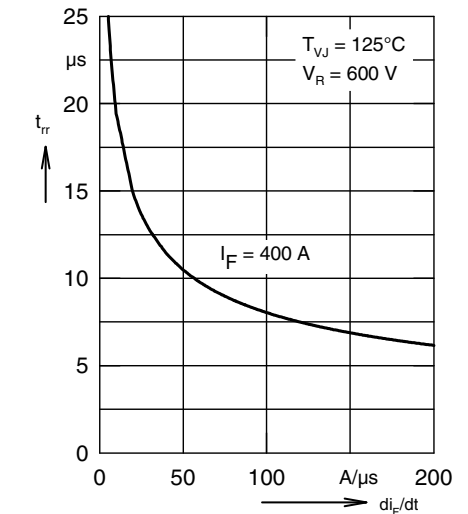


Fig. 7 Typ. recovery time  $t_{tr}$  versus  $-di_F/dt$

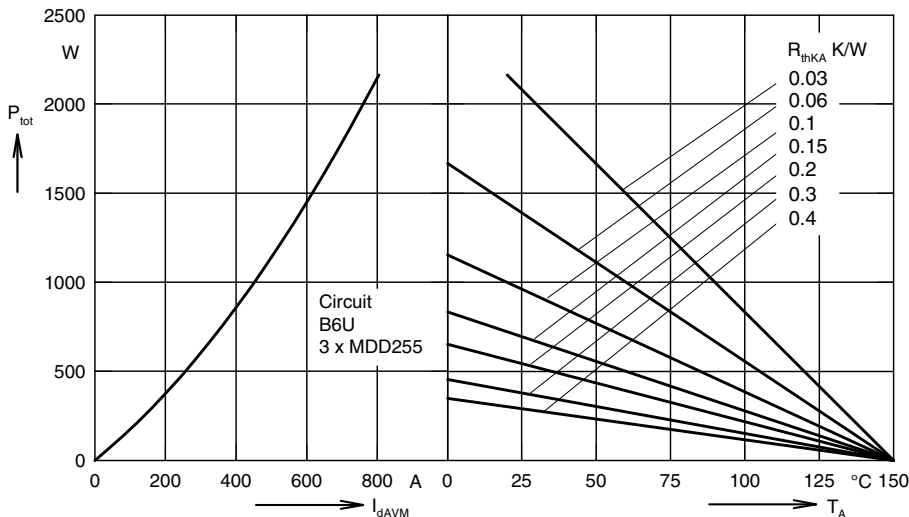


Fig. 8 Three phase rectifier bridge: Power dissipation vs. direct output current and ambient temperature

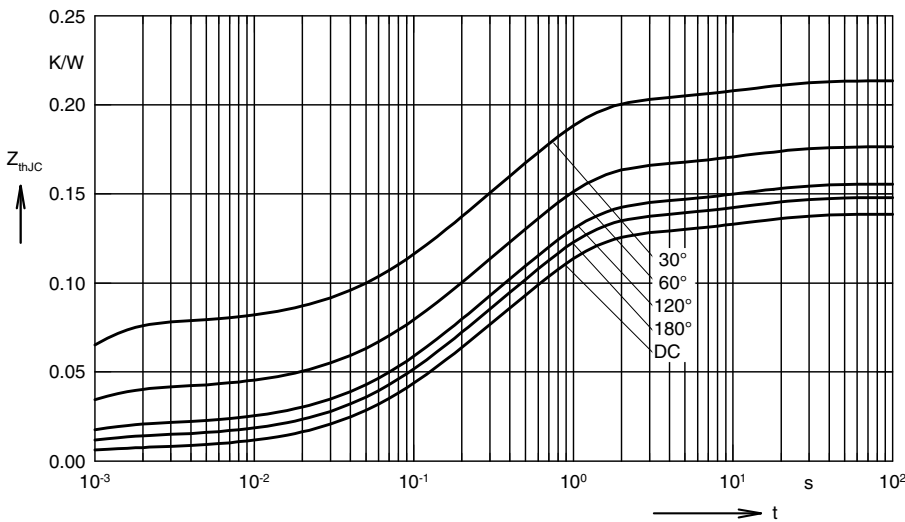


Fig. 9 Transient thermal impedance junction to case (per diode)

$R_{thJC}$  for various conduction angles d:

d	$R_{thJC}$ (K/W)
DC	0.139
180°	0.148
120°	0.156
60°	0.176
30°	0.214

Constants for  $Z_{thJC}$  calculation:

i	$R_{thi}$ (K/W)	$t_i$ (s)
1	0.0066	0.00054
2	0.0358	0.098
3	0.0831	0.54
4	0.0129	12

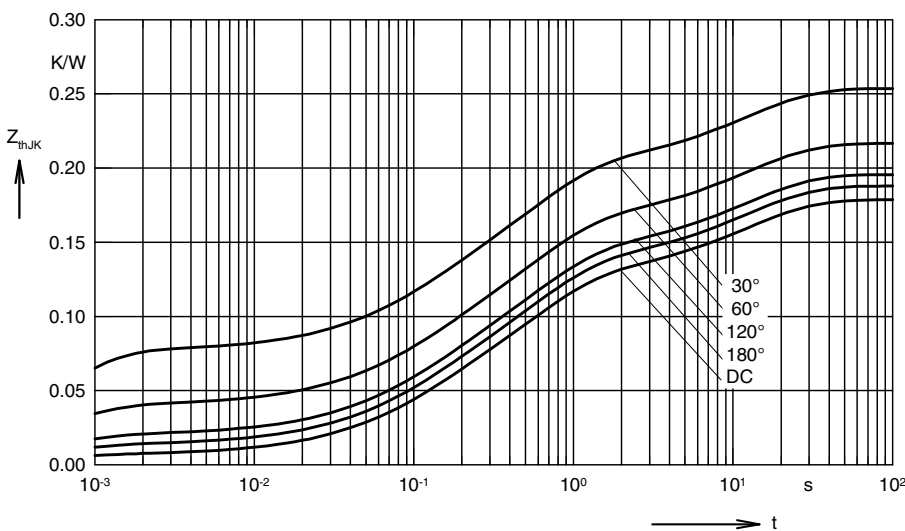


Fig. 10 Transient thermal impedance junction to heatsink (per diode)

$R_{thJK}$  for various conduction angles d:

d	$R_{thJK}$ (K/W)
DC	0.179
180°	0.188
120°	0.196
60°	0.216
30°	0.254

Constants for  $Z_{thJK}$  calculation:

i	$R_{thi}$ (K/W)	$t_i$ (s)
1	0.0066	0.00054
2	0.0358	0.098
3	0.0831	0.54
4	0.0129	12
5	0.04	12