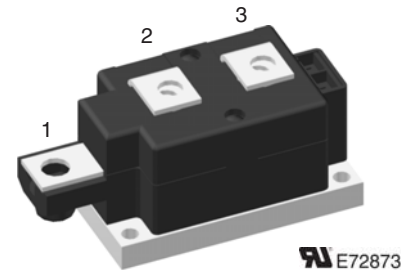
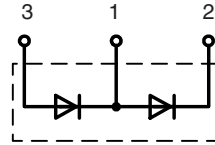


# High Power Diode Modules

$I_{FRMS} = 2 \times 450 \text{ A}$   
 $I_{FAVM} = 2 \times 270 \text{ A}$   
 $V_{RRM} = 1200\text{-}2200 \text{ V}$

| $V_{RSM}$<br>V | $V_{RRM}$<br>V | Type         |
|----------------|----------------|--------------|
| 1300           | 1200           | MDD 255-12N1 |
| 1500           | 1400           | MDD 255-14N1 |
| 1700           | 1600           | MDD 255-16N1 |
| 1900           | 1800           | MDD 255-18N1 |
| 2100           | 2000           | MDD 255-20N1 |
| 2300           | 2200           | MDD 255-22N1 |



| Symbol        | Conditions  | Maximum Ratings              |                              |
|---------------|---|------------------------------|------------------------------|
| $I_{FRMS}$    | $T_{VJ} = T_{VJM}$                                | 450                          | A                            |
| $I_{FAVM}$    | $T_C = 100^\circ\text{C}; 180^\circ \text{ sine}$ | 270                          | A                            |
| $I_{FSM}$     | $T_{VJ} = 45^\circ\text{C}; V_R = 0$              | $t = 10 \text{ ms (50 Hz)}$  | 9500 A                       |
|               |   | $t = 8.3 \text{ ms (60 Hz)}$ | 10200 A                      |
|               | $T_{VJ} = T_{VJM}; V_R = 0$                       | $t = 10 \text{ ms (50 Hz)}$  | 8400 A                       |
|               |   | $t = 8.3 \text{ ms (60 Hz)}$ | 9000 A                       |
| $\int i^2 dt$ | $T_{VJ} = 45^\circ\text{C}; V_R = 0$              | $t = 10 \text{ ms (50 Hz)}$  | 451 000 $\text{A}^2\text{s}$ |
|               |   | $t = 8.3 \text{ ms (60 Hz)}$ | 437 000 $\text{A}^2\text{s}$ |
|               | $T_{VJ} = T_{VJM}; V_R = 0$                       | $t = 10 \text{ ms (50 Hz)}$  | 353 000 $\text{A}^2\text{s}$ |
|               |   | $t = 8.3 \text{ ms (60 Hz)}$ | 340 000 $\text{A}^2\text{s}$ |
| $T_{VJ}$      |   | -40...+150                   | $^\circ\text{C}$             |
| $T_{VJM}$     |   | 150                          | $^\circ\text{C}$             |
| $T_{stg}$     |   | -40...+125                   | $^\circ\text{C}$             |
| $V_{ISOL}$    | 50/60 Hz, RMS<br>$I_{ISOL} \leq 1 \text{ mA}$     | $t = 1 \text{ min}$          | 3000 V~                      |
|               |   | $t = 1 \text{ s}$            | 3600 V~                      |
| $M_d$         | Mounting torque (M6)                              | 4.5-7/40-62                  | Nm/lb.in.                    |
|               | Terminal connection torque (M8)                   | 11-13/97-115                 | Nm/lb.in.                    |
| Weight        | Typical including screws                          | 750                          | g                            |

### Features

- International standard package
- Direct copper bonded  $\text{Al}_2\text{O}_3$ -ceramic with copper base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered E 72873

### Applications

- Supplies for DC power equipment
- DC supply for PWM inverter
- Field supply for DC motors
- Battery DC power supplies

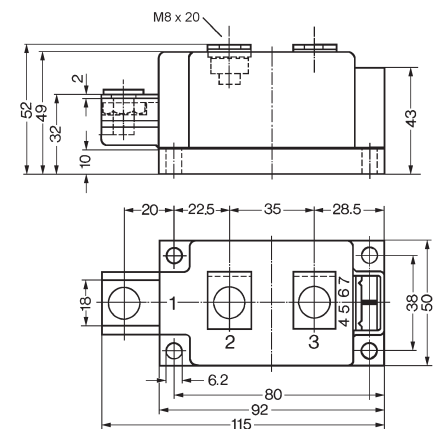
### Advantages

- Simple mounting
- Improved temperature and power cycling
- Reduced protection circuits

| Symbol     | Conditions   | Characteristic Values |                  |
|------------|--|-----------------------|------------------|
| $I_{RRM}$  | $T_{VJ} = T_{VJM}; V_R = V_{RRM}$  | 30                    | mA               |
| $V_F$      | $I_F = 600 \text{ A}; T_{VJ} = 25^\circ\text{C}$                                     | 1.4                   | V                |
| $V_{T0}$   | For power-loss calculations only   | 0.8                   | V                |
| $r_T$      | $T_{VJ} = T_{VJM}$   | 0.6                   | $\text{m}\Omega$ |
| $R_{thJC}$ | per diode; DC current<br>per module  | 0.140                 | K/W              |
|            |  | other values          | 0.07 K/W         |
| $R_{thJK}$ | per diode; DC current<br>per module  | 0.18                  | K/W              |
|            |  | see MCC 255           | 0.09 K/W         |
| $Q_S$      | $T_{VJ} = 125^\circ\text{C}; I_F = 400 \text{ A}; -di/dt = 50 \text{ A}/\mu\text{s}$ | 700                   | $\mu\text{C}$    |
| $I_{RM}$   |  | 260                   | A                |
| $d_S$      | Creeping distance on surface   | 12.7                  | mm               |
| $d_A$      | Creepage distance in air   | 9.6                   | mm               |
| $a$        | Maximum allowable acceleration   | 50                    | $\text{m/s}^2$   |

Data according to IEC 60747 and refer to a single diode unless otherwise stated.

### Dimensions in mm (1 mm = 0.0394")



Optional accessories for modules  
 Keyed Gate/Cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red  
 Type ZY 180 L (L = Left for pin pair 4/5) } UL 758, style 1385,  
 Type ZY 180 R (R = Right for pin pair 6/7) } CSA class 5851, guide 460-1-1

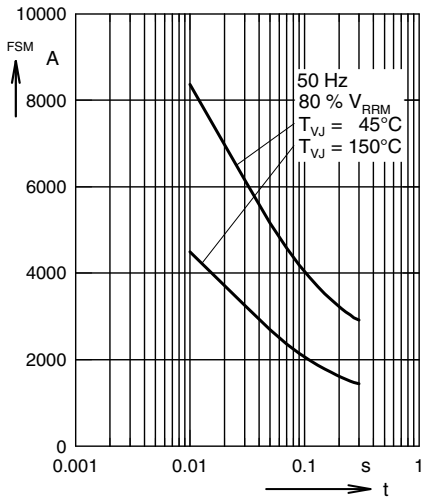


Fig. 1 Surge overload current  
 $I_{FSM}$ : Crest value, t: duration

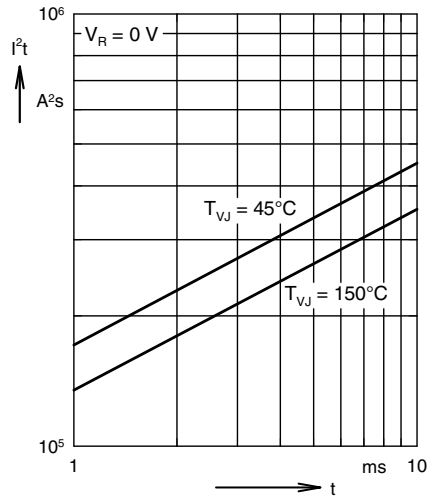


Fig. 2  $I^2t$  versus time (1-10 ms)

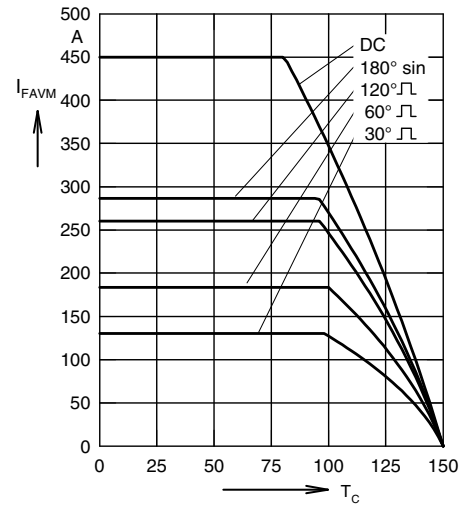


Fig. 3 Maximum forward current at case temperature

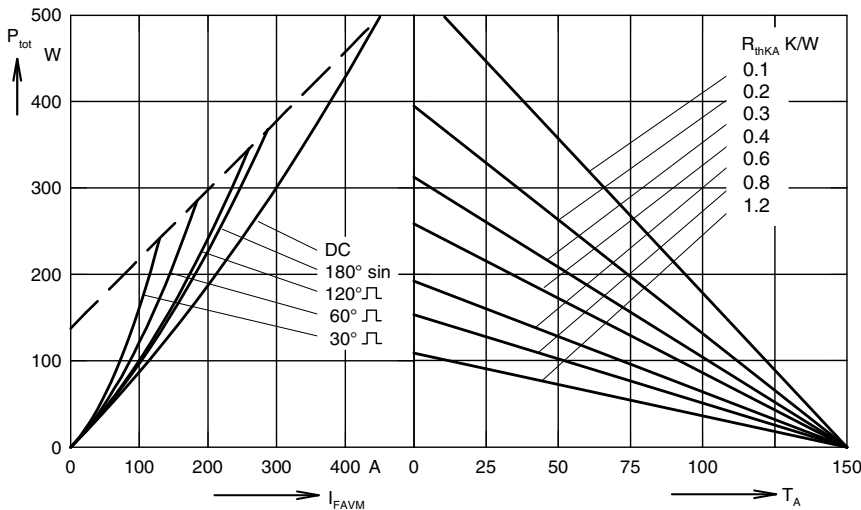


Fig. 4 Power dissipation vs. forward current and ambient temperature (per diode)

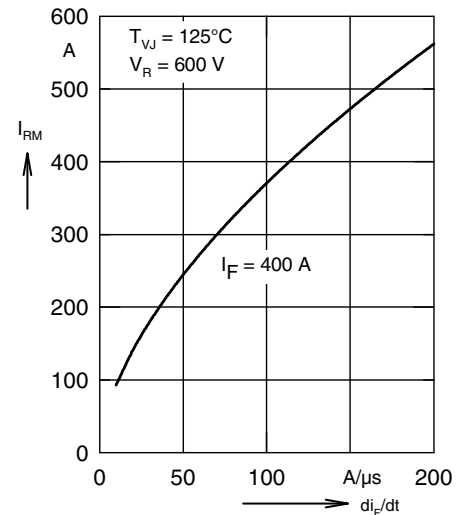


Fig. 5 Typ. peak reverse current  $I_{RM}$  versus  $-di_F/dt$

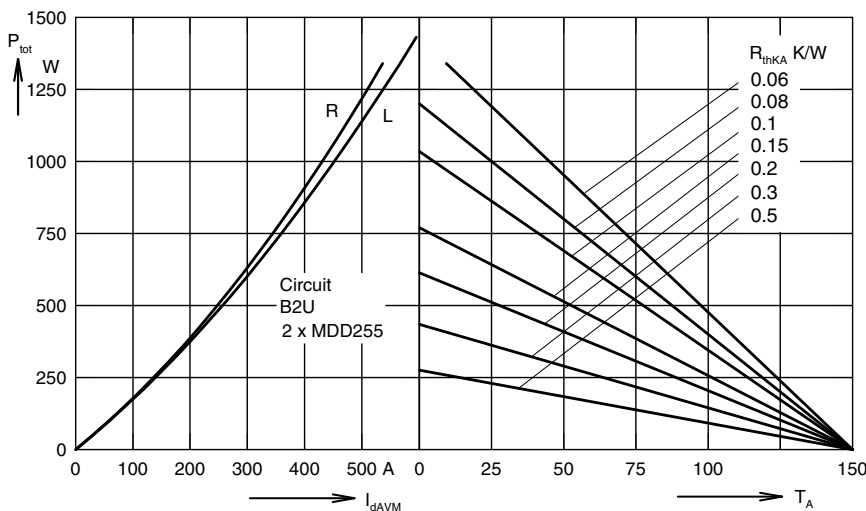


Fig. 6 Single phase rectifier bridge: Power dissipation vs. direct output current and ambient temperature R = resistive load, L = inductive load

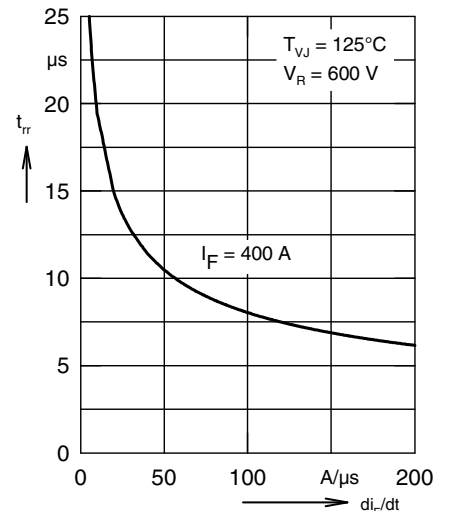


Fig. 7 Typ. recovery time  $t_{tr}$  versus  $-di_F/dt$

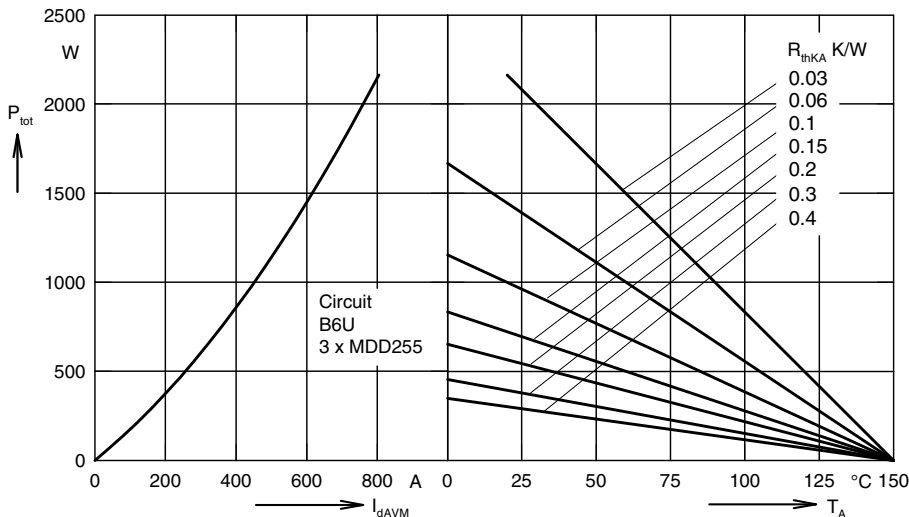


Fig. 8 Three phase rectifier bridge: Power dissipation vs. direct output current and ambient temperature

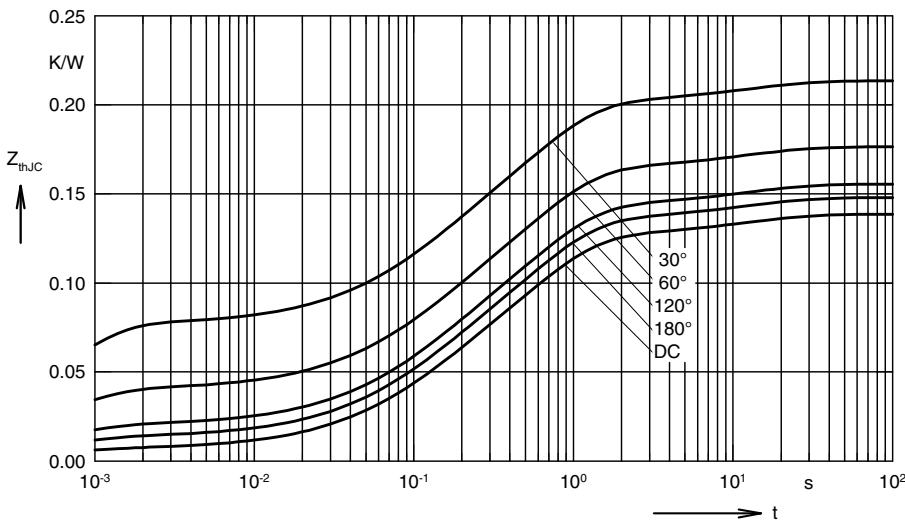


Fig. 9 Transient thermal impedance junction to case (per diode)

$R_{thJC}$  for various conduction angles d:

| d    | $R_{thJC}$ (K/W) |
|------|------------------|
| DC   | 0.139            |
| 180° | 0.148            |
| 120° | 0.156            |
| 60°  | 0.176            |
| 30°  | 0.214            |

Constants for  $Z_{thJC}$  calculation:

| i | $R_{thi}$ (K/W) | $t_i$ (s) |
|---|-----------------|-----------|
| 1 | 0.0066          | 0.00054   |
| 2 | 0.0358          | 0.098     |
| 3 | 0.0831          | 0.54      |
| 4 | 0.0129          | 12        |

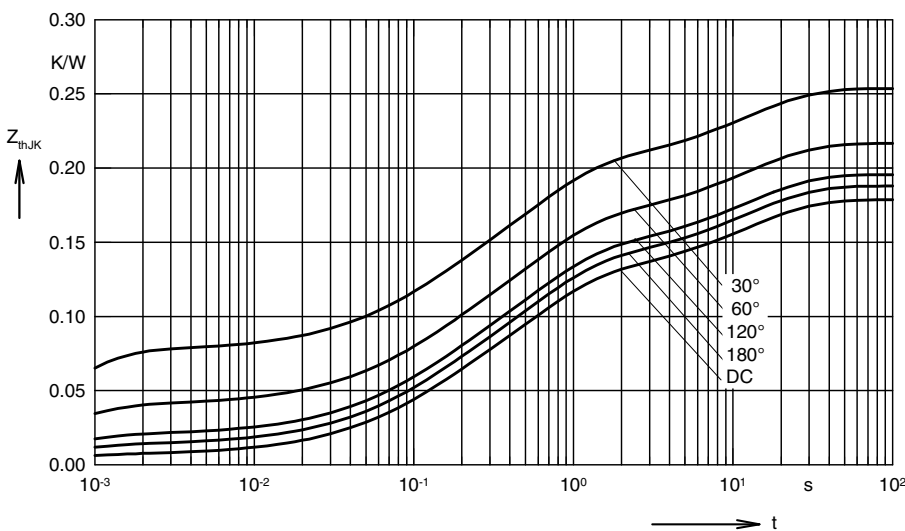


Fig. 10 Transient thermal impedance junction to heatsink (per diode)

$R_{thJK}$  for various conduction angles d:

| d    | $R_{thJK}$ (K/W) |
|------|------------------|
| DC   | 0.179            |
| 180° | 0.188            |
| 120° | 0.196            |
| 60°  | 0.216            |
| 30°  | 0.254            |

Constants for  $Z_{thJK}$  calculation:

| i | $R_{thi}$ (K/W) | $t_i$ (s) |
|---|-----------------|-----------|
| 1 | 0.0066          | 0.00054   |
| 2 | 0.0358          | 0.098     |
| 3 | 0.0831          | 0.54      |
| 4 | 0.0129          | 12        |
| 5 | 0.04            | 12        |