

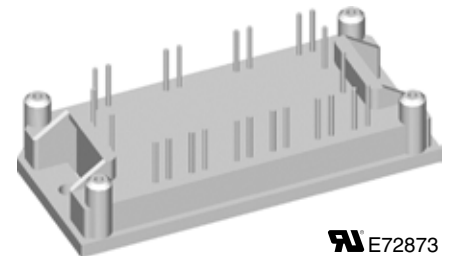
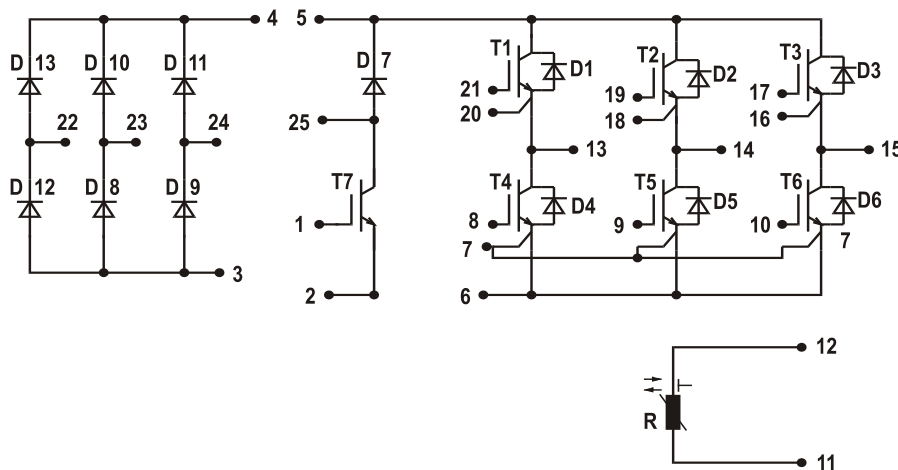
Converter - Brake - Inverter Module (CBI 1) NPT IGBT

| Three Phase Rectifier | Brake Chopper | Three Phase Inverter |
|-----------------------------|--------------------------------|-------------------------------|
| $V_{RRM} = 1600 \text{ V}$ | $V_{CES} = 600 \text{ V}$ | $V_{CES} = 600 \text{ V}$ |
| $I_{DAVM25} = 95 \text{ A}$ | $I_{C25} = 12 \text{ A}$ | $I_{C25} = 25 \text{ A}$ |
| $I_{FSM} = 250 \text{ A}$ | $V_{CE(sat)} = 2.25 \text{ V}$ | $V_{CE(sat)} = 2.0 \text{ V}$ |

Preliminary data

Part name (Marking on product)

MUBW20-06A6K



E72873

Pin configuration see outlines.

Features:

- High level of integration - only one power semiconductor module required for the whole drive
- Inverter with NPT IGBTs
- low saturation voltage
- positive temperature coefficient
- fast switching
- short tail current
- Epitaxial free wheeling diodes with hiperfast and soft reverse recovery
- Industry standard package with insulated copper base plate and soldering pins for PCB mounting
- Temperature sense included

Application:

- AC motor drives with
- Input from single or three phase grid
- Three phase synchronous or asynchronous motor
- Electric braking operation

Package:

- UL registered
- Industry standard E1-pack

Output Inverter T1 - T6

| Symbol | Definitions | Conditions | Ratings | | | Unit | |
|---------------------|---------------------------------------|---|---|------|------------|--------|---------------|
| | | | min. | typ. | max. | | |
| V_{CES} | collector emitter voltage | $T_{VJ} = 25^{\circ}\text{C to } 150^{\circ}\text{C}$ | | | 600 | V | |
| V_{GES} | max. DC gate voltage | continuous | | | ± 20 | V | |
| V_{GEM} | max. transient collector gate voltage | transient | | | ± 30 | V | |
| I_{C25} | collector current | $T_C = 25^{\circ}\text{C}$ | | | 25 | A | |
| I_{C80} | | $T_C = 80^{\circ}\text{C}$ | | | 17 | A | |
| P_{tot} | total power dissipation | $T_C = 25^{\circ}\text{C}$ | | | 85 | W | |
| $V_{CE(sat)}$ | collector emitter saturation voltage | $I_C = 15\text{ A}; V_{GE} = 15\text{ V}$ | | | 2.0 2.3 | V V | |
| $V_{GE(th)}$ | gate emitter threshold voltage | $I_C = 0.4\text{ mA}; V_{GE} = V_{CE}$ | $T_{VJ} = 25^{\circ}\text{C}$ | 4.5 | | 6.5 | V |
| I_{CES} | collector emitter leakage current | $V_{CE} = V_{CES}; V_{GE} = 0\text{ V}$ | $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$ | | | 0.6 | mA mA |
| I_{GES} | gate emitter leakage current | $V_{CE} = 0\text{ V}; V_{GE} = \pm 20\text{ V}$ | | | | 100 | nA |
| C_{ies} | input capacitance | $V_{CE} = 25\text{ V}; V_{GE} = 0\text{ V}; f = 1\text{ MHz}$ | | | 800 | | pF |
| $Q_{G(on)}$ | total gate charge | $V_{CE} = 300\text{ V}; V_{GE} = 15\text{ V}; I_C = 15\text{ A}$ | | | 57 | | nC |
| $t_{d(on)}$ | turn-on delay time | inductive load $T_{VJ} = 125^{\circ}\text{C}$ $V_{CE} = 300\text{ V}; I_C = 15\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_{G(on)} = 39\ \Omega$ $R_{G(off)} = 22\ \Omega$ | | | 30 | | ns |
| t_r | current rise time | | | | 25 | | ns |
| $t_{d(off)}$ | turn-off delay time | | | | 160 | | ns |
| t_f | current fall time | | | | 50 | | ns |
| E_{on} | turn-on energy per pulse | | | | 0.42 | | mJ |
| E_{off} | turn-off energy per pulse | | | | 0.44 | | mJ |
| I_{CM} | reverse bias safe operating area | RBSOA; $V_{GE} = \pm 15\text{ V}; R_G = 68\ \Omega$ $L = 100\ \mu\text{H};$ clamped induct. load $V_{CEmax} = V_{CES} - L_S \cdot di/dt$ | $T_{VJ} = 125^{\circ}\text{C}$ | | 30 | | A |
| t_{SC} (SCSOA) | short circuit safe operating area | $V_{CE} = 600\text{ V}; V_{GE} = \pm 15\text{ V};$ $R_G = 68\ \Omega;$ non-repetitive | $T_{VJ} = 125^{\circ}\text{C}$ | | 10 | | μs |
| R_{thJC} | thermal resistance junction to case | (per IGBT) | | | | 1.5 | K/W |
| R_{thCH} | thermal resistance case to heatsink | (per IGBT) | | | 0.55 | | K/W |

Output Inverter D1 - D6

| Symbol | Definitions | Conditions | Ratings | | | Unit | |
|----------------|-------------------------------------|---|---|------|------|------|---------------|
| | | | min. | typ. | max. | | |
| V_{RRM} | max. repetitive reverse voltage | $T_{VJ} = 150^{\circ}\text{C}$ | | | 600 | V | |
| I_{F25} | forward current | $T_C = 25^{\circ}\text{C}$ | | | 36 | A | |
| I_{F80} | | $T_C = 80^{\circ}\text{C}$ | | | 24 | A | |
| V_F | forward voltage | $I_F = 15\text{ A}; V_{GE} = 0\text{ V}$ | $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$ | | 1.5 | 2.1 | V V |
| I_{RM} | max. reverse recovery current | $V_R = 300\text{ V}$ $di_f/dt = -400\text{ A}/\mu\text{s}$ $I_F = 15\text{ A}; V_{GE} = 0\text{ V}$ | $T_{VJ} = 100^{\circ}\text{C}$ | | 14 | | A |
| t_{rr} | reverse recovery time | | | | 80 | | ns |
| $E_{rec(off)}$ | reverse recovery energy | | | | tdb | | μJ |
| R_{thJC} | thermal resistance junction to case | (per diode) | | | | 1.6 | K/W |
| R_{thCH} | thermal resistance case to heatsink | (per diode) | | | 0.55 | | K/W |

 $T_C = 25^{\circ}\text{C}$ unless otherwise stated

Brake Chopper T7

| Symbol | Definitions | Conditions | Ratings | | | Unit | |
|---------------------|---------------------------------------|--|---|------|----------|-----------------|---------------|
| | | | min. | typ. | max. | | |
| V_{CES} | collector emitter voltage | | $T_{VJ} = 25^{\circ}\text{C to } 150^{\circ}\text{C}$ | | | V | |
| V_{GES} | max. DC gate voltage | continuous | | | ± 20 | V | |
| V_{GEM} | max. transient collector gate voltage | transient | | | ± 30 | V | |
| I_{C25} | collector current | | $T_C = 25^{\circ}\text{C}$ | | | A | |
| I_{C80} | | | $T_C = 80^{\circ}\text{C}$ | | | A | |
| P_{tot} | total power dissipation | | $T_C = 25^{\circ}\text{C}$ | | | W | |
| $V_{CE(sat)}$ | collector emitter saturation voltage | $I_C = 10\text{ A}; V_{GE} = 15\text{ V}$ | $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$ | | | V V | |
| $V_{GE(th)}$ | gate emitter threshold voltage | $I_C = 0.2\text{ mA}; V_{GE} = V_{CE}$ | 4.5 | | 6.5 | V | |
| I_{CES} | collector emitter leakage current | $V_{CE} = V_{CES}; V_{GE} = 0\text{ V}$ | $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$ | | | 0.7 mA mA | |
| I_{GES} | gate emitter leakage current | $V_{CE} = 0\text{ V}; V_{GE} = \pm 20\text{ V}$ | | | 120 | nA | |
| C_{ies} | input capacitance | $V_{CE} = 25\text{ V}; V_{GE} = 0\text{ V}; f = 1\text{ MHz}$ | | 220 | | pF | |
| $Q_{G(on)}$ | total gate charge | $V_{CE} = 300\text{ V}; V_{GE} = 15\text{ V}; I_C = 6\text{ A}$ | | 32 | | nC | |
| $t_{d(on)}$ | turn-on delay time | inductive load $V_{CE} = 300\text{ V}; I_C = 8\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_{G(on)} = 54\ \Omega$ $R_{G(off)} = 22\ \Omega$ | $T_{VJ} = 125^{\circ}\text{C}$ | | | 20 | ns |
| t_r | current rise time | | 10 | ns | | | |
| $t_{d(off)}$ | turn-off delay time | | 110 | ns | | | |
| t_f | current fall time | | 30 | ns | | | |
| E_{on} | turn-on energy per pulse | | 0.21 | mJ | | | |
| E_{off} | turn-off energy per pulse | | 0.26 | mJ | | | |
| I_{CM} | reverse bias safe operating area | RBSOA; $V_{GE} = \pm 15\text{ V}; R_G = 54\ \Omega$ $L = 100\ \mu\text{H};$ clamped induct. load $V_{CEmax} = V_{CES} - L_S \cdot di/dt$ | $T_{VJ} = 125^{\circ}\text{C}$ | | | 18 | A |
| t_{SC} (SCSOA) | short circuit safe operating area | $V_{CE} = 600\text{ V}; V_{GE} = \pm 15\text{ V};$ $R_G = 54\ \Omega;$ non-repetitive | $T_{VJ} = 125^{\circ}\text{C}$ | | | 10 | μs |
| R_{thJC} | thermal resistance junction to case | (per IGBT) | | | 2.75 | K/W | |
| R_{thCH} | thermal resistance case to heatsink | (per IGBT) | | 0.9 | | K/W | |

Brake Chopper D7

| Symbol | Definitions | Conditions | Ratings | | | Unit | |
|------------|-------------------------------------|--|---|------|------|------|------------------|
| | | | min. | typ. | max. | | |
| V_{RRM} | max. repetitive reverse voltage | | $T_{VJ} = 150^{\circ}\text{C}$ | | | 600 | V |
| I_{F25} | forward current | | $T_C = 25^{\circ}\text{C}$ | | | 21 | A |
| I_{F80} | | | $T_C = 80^{\circ}\text{C}$ | | | 14 | A |
| V_F | forward voltage | $I_F = 10\text{ A}; V_{GE} = 0\text{ V}$ | $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$ | | | 1.25 | V V |
| I_R | reverse current | $V_R = V_{RRM}$ | $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$ | | | 0.2 | 0.06 mA mA |
| I_{RM} | max. reverse recovery current | $V_R = 100\text{ V}; I_F = 12\text{ A}$ $di_F/dt = -100\text{ A}/\mu\text{s}$ | $T_{VJ} = 100^{\circ}\text{C}$ | | | 3.5 | A |
| t_{rr} | reverse recovery time | | 80 | ns | | | |
| R_{thJC} | thermal resistance junction to case | (per diode) | | | 2.5 | K/W | |
| R_{thCH} | thermal resistance case to heatsink | (per diode) | | 0.85 | | K/W | |

 $T_C = 25^{\circ}\text{C}$ unless otherwise stated

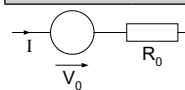
| Input Rectifier Bridge D8 - D13 | | | | | |
|---------------------------------|---------------------------------|---------------------------------|--------------------------|------|---|
| Symbol | Definitions | Conditions | Maximum Ratings | | |
| V_{RRM} | max. repetitive reverse voltage | | | 1600 | V |
| I_{FAV} | average forward current | sine 180° | $T_C = 80^\circ\text{C}$ | 23 | A |
| I_{DAVM} | max. average DC output current | rectangular; $d = 1/3$; bridge | $T_C = 80^\circ\text{C}$ | 65 | A |
| I_{FSM} | max. surge forward current | $t = 10\text{ ms}$; sine 50 Hz | $T_C = 25^\circ\text{C}$ | 250 | A |
| P_{tot} | total power dissipation | | $T_C = 25^\circ\text{C}$ | 65 | W |

| Symbol | Conditions | Characteristic Values | | | | |
|------------|-------------------------------------|-----------------------|------------------------------|------|------|-----|
| | | min. | typ. | max. | | |
| V_F | forward voltage | $I_F = 30\text{ A}$ | $T_{VJ} = 25^\circ\text{C}$ | 1.1 | 1.45 | V |
| | | | $T_{VJ} = 125^\circ\text{C}$ | 1.2 | | V |
| I_R | reverse current | $V_R = V_{RRM}$ | $T_{VJ} = 25^\circ\text{C}$ | 0.4 | 0.02 | mA |
| | | | $T_{VJ} = 125^\circ\text{C}$ | | | mA |
| R_{thJC} | thermal resistance junction to case | (per diode) | $T_{VJ} = 25^\circ\text{C}$ | | 1.9 | K/W |
| R_{thCH} | thermal resistance case to heatsink | (per diode) | | 0.65 | | K/W |

| Temperature Sensor NTC | | | | | | |
|------------------------|-------------|------------|--------------------------|------|------|------------|
| Symbol | Definitions | Conditions | Ratings | | | Unit |
| | | | min. | typ. | max. | |
| R_{25} | resistance | | $T_C = 25^\circ\text{C}$ | 4.45 | 4.7 | k Ω |
| $B_{25/85}$ | | | | | 3510 | 5.0 |

| Module | | | | | | |
|---------------|-----------------------------------|--|---------|------|------|------------------|
| Symbol | Definitions | Conditions | Ratings | | | Unit |
| | | | min. | typ. | max. | |
| T_{VJ} | operating temperature | | -40 | | 125 | $^\circ\text{C}$ |
| T_{VJM} | max. virtual junction temperature | | | | 150 | $^\circ\text{C}$ |
| T_{stg} | storage temperature | | -40 | | 125 | $^\circ\text{C}$ |
| V_{ISOL} | isolation voltage | $I_{ISOL} \leq 1\text{ mA}$; 50/60 Hz | | | 2500 | V~ |
| M_d | mounting torque | (M4) | 2.0 | | 2.2 | Nm |
| d_S | creep distance on surface | | 12.7 | | | mm |
| d_A | strike distance through air | | 12.7 | | | mm |
| Weight | | | | 40 | | g |

Equivalent Circuits for Simulation

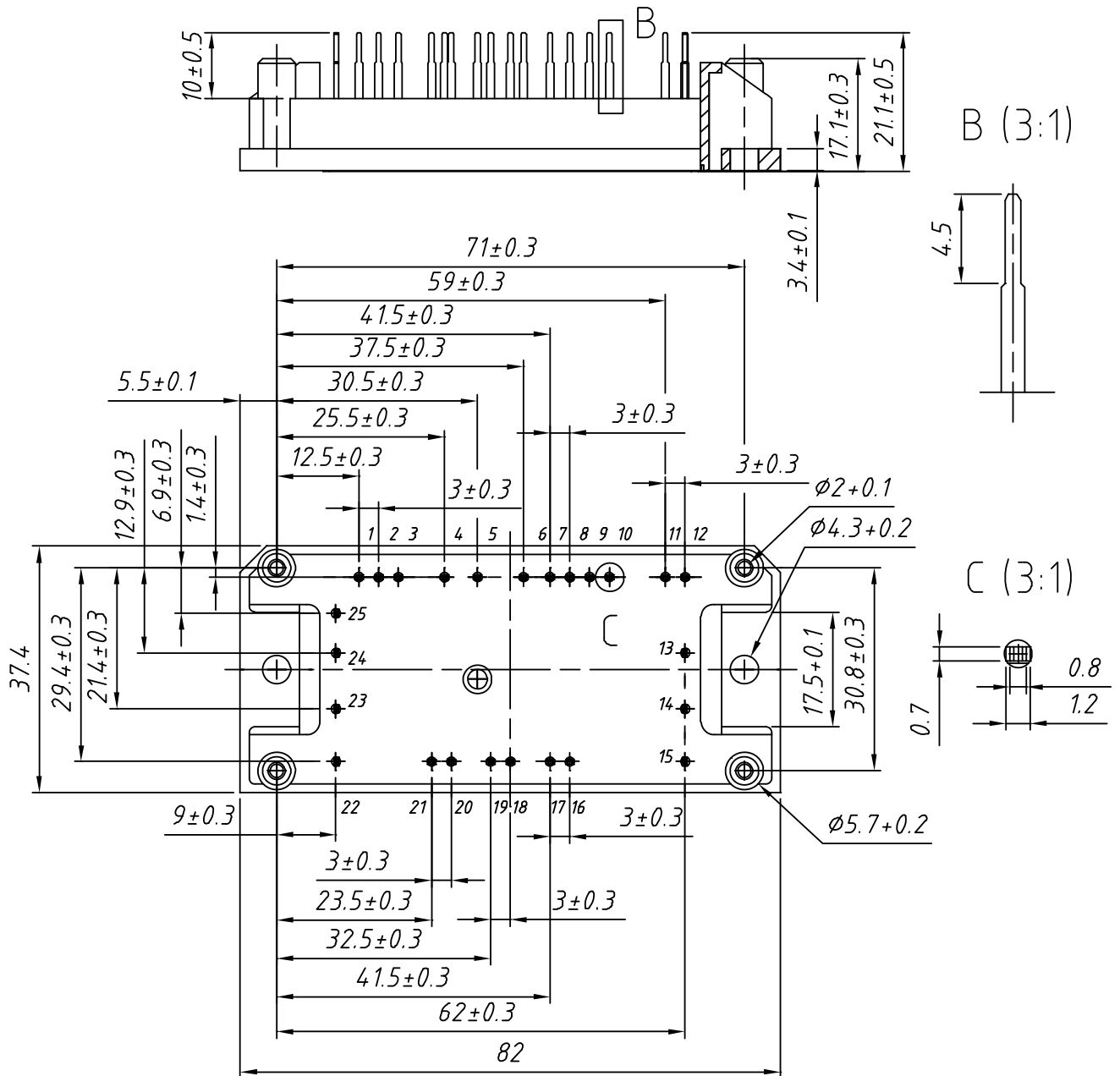


| Symbol | Definitions | Conditions | Ratings | | | Unit |
|--------|---------------------|------------|------------------------------|------|------|------|
| | | | min. | typ. | max. | |
| V_0 | rectifier diode | D8 - D13 | $T_{VJ} = 125^\circ\text{C}$ | 0.90 | | V |
| R_0 | | | | | 12 | |
| V_0 | IGBT | T1 - T6 | $T_{VJ} = 125^\circ\text{C}$ | 1.0 | | V |
| R_0 | | | | | 70 | |
| V_0 | free wheeling diode | D1 - D6 | $T_{VJ} = 125^\circ\text{C}$ | 1.25 | | V |
| R_0 | | | | | 13 | |
| V_0 | IGBT | T7 | $T_{VJ} = 125^\circ\text{C}$ | 1.4 | | V |
| R_0 | | | | | 150 | |
| V_0 | free wheeling diode | D7 | $T_{VJ} = 125^\circ\text{C}$ | 1.25 | | V |
| R_0 | | | | | 26 | |

$T_C = 25^\circ\text{C}$ unless otherwise stated

Outline Drawing

Dimensions in mm (1 mm = 0.0394")



Product Marking

| Ordering | Part Name | Marking on Product | Delivering Mode | Base Qty | Ordering Code |
|----------|---------------|--------------------|-----------------|----------|---------------|
| Standard | MUBW 20-06A6K | MUBW20-06A6K | Box | 10 | 500 103 |